



## 2021 SAUVIGNON BLANC

### Technical Information

Appellation: Napa Valley

Varietal: 100% Sauvignon Blanc

Alcohol: 13.5%

Production: 545 Cases

Vineyard: Lambentz Vineyard, Whiskey River, Both in Pope Valley

Barrel Program: Split Fermentation

### Tasting Notes

Our 2021 Sauvignon Blanc opens with an enticing bouquet of ripe tropical fruit and explosive florality; notes of flowers, guava, honeydew melon, and citrus burst from the glass. The palate reveals an incredibly silky texture that flows to flavors of ripe citrus and melon, along with a beam of salinity, vanilla, and clove. Everything is balanced by a refreshing line of acidity and a gentle phenolic structure. This is a luxurious Sauvignon Blanc that is graceful and powerful at the same time.

### Winemaking Notes

2021 was one of the earliest vintages ever for Napa. The warm growing season was without any major weather events which allowed us to pick on our own preferred schedule. The result is a crop of fruit with small berries that are super concentrated and produce wines with remarkable intensity. While yields were significantly down, the quality is truly exceptional.

Once in the winery, we processed the Sauvignon Blanc immediately -whole cluster pressed in the Europress sparkling program. It was cold-settled overnight, and racked to 4 different types of vessels for fermentation. One portion of the SB was fermented in Flex tank (30%), another in 225L used barrels (15%), another in 500L Puncheon (35%), and the last in Stainless Steel Drums (20%).

The Flex tank is semi-permeable which allows oxygen ingress, softening the mouthfeel and acid. The barrels add spice and roundness, and the stainless ferments bring freshness and backbone to the final blend. The 2021 Sauvignon Blanc strikes a beautiful balance between freshness and richness.

Suggested Retail Price: \$40

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